

Ships april 24th



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SOLD

D4038-9

Job Sheet 174524



Part No: D4038-9

Job Qty: 2 ea

Part Name: Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 11 Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC IPP REV:B 18.02.08 DD
VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Machining-2		DAS 1804/24
100	Bandsaw	2 pcs	4/9/18	4/9/18	0.00	0.05	Bandsaw1		52 1804/24
105	CNC Vertical Machining	2 pcs	4/9/18	4/9/18	0.00	0.83	HAAS1-4		9-89 1804/24
110	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC2 Machining-2		8 1804/24
120	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC8 Machining-2		
130	HandFinish	2 pcs	4/9/18	4/9/18	0.00	0.28	HandFinish1		SAD 18-04-24
150	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC7-3		DAS 17 APR 25 2018
160	Packaging	2 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2	5/000	9-89
170	QC21-SA	2 Ea	4/9/18	4/9/18	0.00	0.00	QC21		9-89 APR 25 2018

Part Op 100 - CUT BLANK 1.750" LONG
 Descriptions: 105 - Mill as per Dwg and Folio FA885 DWG REV: _____ FOLIO REV: _____ DEBURR
 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Chemical Conversion Coat per QSI005 4.1
 150 - QC7-Inspect Chemical Conversion Coat
 160 - Identify as per dwg & Stock Location: _____
 170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X02.000	6061-T6 Bar 1.50 X 2.00	.3320 ft (.166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.500X02.000	0	14	0

Part Specifications

Specifications could not be found.

5008417 83 ft.
5064649

Plex 3/16/18 2:22 PM Dart.Gagnon.Michelle



Container No: S064655

Part: D4038-9

Job No: 174524

Serial No/Batch: S064655

Revision: F

Inspector:

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Date: 04/24/18

DART AEROSPACE LTD		Work Order:	174524
Description: Block		Part Number:	D4038-9
Inspection Dwg: D4038	Rev: E/F 4		Page 1 of 1

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Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.04.05	Dwg Rev updated	KJ	
C	11.06.21	Dwg Rev updated	K-J	